



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBWA353A04
Job Sheet 176754



Part No: RBWA353A04

Job Qty: 1 ea

Part Name: Pmc Oil Filling Quick Disconnect



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/30/18

Job Tracking No:

Due Date: 5/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBWA353A04 Rev 4 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/3/18	0.00	0.00	Start Up Small Fab-2		MCL
110	Small Fab	1 pcs		5/3/18	0.00	1.00	Small Fab-3		MCL DAS 38
120	QC	1 pcs		5/3/18	0.00	0.00	QC5		MCL 38
130	Packaging	1 pcs		5/3/18	0.00	0.00	Packaging3-1		MAY 02 2018
140	QC21-SA	1 Ea		5/3/18	0.00	0.00	QC21		GA137

Part Op 110 - 1-Assemble as per DWG. Sheet . 2-Engrave 1632T22 tag using marktronic engraver as per DWG. 3-Fabricate and Descriptions: attach lanyard as per DWG.

DAS
21
9-88

MAY 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1632T22	Aluminum Tag 1" X 2" X 0.04"	1 pcs (1 ea)	90-Start up Operation	
2619	Spring Rnd 3/4" (Century Spring)	1 Ea (1 ea)	90-Start up Operation	
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	90-Start up Operation	
50715K179	Female Pipe Adapter SS	1 Ea (1 ea)	90-Start up Operation	
91665A350	Retaining Ring, 7/16" Shaft	1 Ea (1 ea)	90-Start up Operation	
9262K613	O-Ring 13mm OD x 1mm	1 Ea (1 ea)	90-Start up Operation	
CL-2-C	Lanyard Wire	.4200 ft (.42 ea)	90-Start up Operation	
RBWA353A04-01	Cap	1 Ea (1 ea)	90-Start up Operation	
RBWA353A04-02	Sleeve	1 Ea (1 ea)	90-Start up Operation	
RBWA353A04-03	Barb	1 Ea (1 ea)	90-Start up Operation	
RBWA353A04-05	Quill	1 Ea (1 ea)	90-Start up Operation	
RBWA353A04-06	Cap	1 Ea (1 ea)	90-Start up Operation	
RBWA353A04-07	Valve	1 Ea (1 ea)	90-Start up Operation	
RBWA353A04-08	Screw (Modified B/O)	2 Ea (2 ea)	90-Start up Operation	
S1030	Spring .025 Wire: .300 O.D X .5 free length	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	1632T22	1	124	0
	2619	1	1	0
	3896T31	2	564	0
	50715K179	1	3	0
	91665A350	1	39	0
	9262K613	1	91	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐	Engineering ☐ Quality ☐ Other ☐																																																																																																
Date : _____ Step #: _____		MRB (QSI042) Approval _____																																																																																																	
Description Work Order Deviation		Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																																																																	
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Date: 04/20/18
 Inspector: _____
 Revision: 4
 Serial No/Batch: S066962
 Job No: 176754
 Part: RBWA353A04
 Container No: S066962

 DART AEROSPACE
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
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 Email: sales@dartaero.com
 www.dartaerospace.com

Positioned Wrong
 Outside Dimensions
 Over/Under tolerance
 Part Incorrect
 Part Lost/Missing
 Part Moved
 Drawing
 Finish
 Misread
 Turning Sequence

CL-2-C	0	350	0
RBWA353A04-01	1	7	0
RBWA353A04-02	1	4	0
RBWA353A04-03	1	2	0
RBWA353A04-05	1	1	0
RBWA353A04-06	1	7	0
RBWA353A04-07	1	1	0
RBWA353A04-08	2	28	0
S1030	1	1	0

Part Specifications

Specifications could not be found.

Plex 4/30/18 1:12 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					